

# Modular HOT-RUNNER CONTROLLERS

Now The Right Choice For Hot Runner Control Systems.

Everything from complete systems to calibration and repair.



- Reliable
- Simple Setup, Use and Diagnostics



We have what every installation needs:

- Mainframe – to hold the modules. Standard mainframes are for use at 15 amps/zone nominal. 30 Amp/zone units are also available.
- Floorstand – to hold the mainframe
- Modules. 15-Amp capacity — used in both 15 amps/zone and 30 amps/zone housings.
- Power Cable (except 1 and 2-zone units, which use combined power and thermocouple cable)
- Thermocouple Cable (except 1 and 2-zone units, which use combined power and thermocouple cable)
- Mold Power Connectors – One end connects to power cable. The other end has pigtails that go to individual heaters. (1 and 2 zone units use combined power and thermocouple connector)
- Mold Thermocouple Connectors – One end connects to power cable. The other end has pigtails that go to individual thermocouples. (1 and 2 zone units use combined power and thermocouple \ connector)
- Mold Wiring Junction Boxes – Mounting boxes for mold power and thermocouple connectors.
- Transformer – Required if your building power supply is greater than 240V

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**1-800-809-4623**

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# HOT-RUNNER CONTROL MODULES

- Reliable
- Basic
- Simple to Use – Up / Down pushbuttons allow quick and easy temperature setting – no menu to page through.
- Simple to Monitor - full range of indicators make troubleshooting simple.
- Can be used with Standard or High-Power Mainframes
- Interchangeable with Standard Modules & Mainframes
- Replaces S20-D2 and S20-D2C Serie Controllers



S20-D3C

TWO YEAR WARRANTY



- Anti-Arcing Protection
- Soft Start – Low-power startup protects heaters.
- Manual Operation – If T/C fails, output can be set to 0 to 100% of available power.
- Indicators let you check status at a glance.
- Constant Digital Display of Temperature
- Constant Dial Display of Setpoint
- Heater-Load LED
- Simple to Monitor -- full range of indicators make troubleshooting simple.

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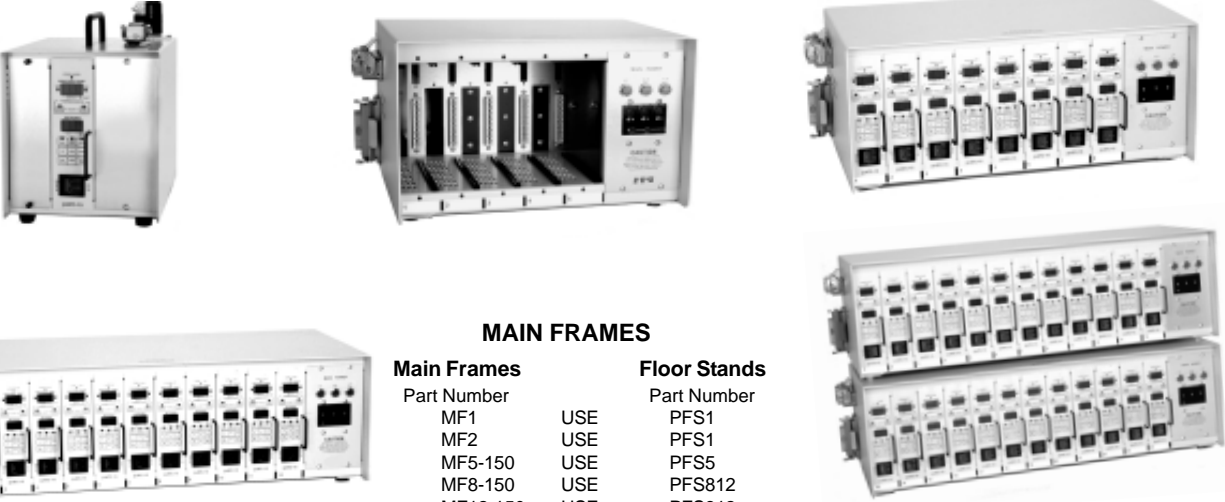
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# Modular HOT-RUNNER CONTROLLERS

See Page 109 for Full Part Numbers and Pricing




**MAIN FRAMES**

<b>Main Frames</b>		<b>Floor Stands</b>	
Part Number		Part Number	
MF1	USE	PFS1	
MF2	USE	PFS1	
MF5-150	USE	PFS5	
MF8-150	USE	PFS812	
MF12-150	USE	PFS812	



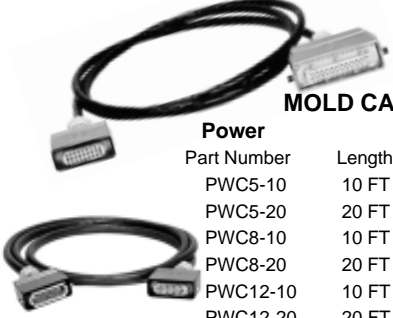
**MOLD CONNECTORS**

<b>Power</b>		<b>Thermocouple</b>
Part Number	Zones	Part Number
MPC5	5	MTC5
MPC8	8	MTC8
MPC12	12	MTC12



**Main Frame  
Blank Panel**

Part Number  
MFBP




**MOLD CABLES**

<b>Power</b>		<b>Thermocouple</b>
Part Number	Length	Part Number
PWC5-10	10 FT	THC5-10
PWC5-20	20 FT	THC5-20
PWC8-10	10 FT	THC8-10
PWC8-20	20 FT	THC8-20
PWC12-10	10 FT	THC12-10
PWC12-20	20 FT	THC12-20




**Transformer Packages**

Part Number	Rating
TP6-5	6KVA
TP9-8	9KVA
TP15-8	15KVA



**Mold Wiring  
Junction Boxes**

Part Number	Zones
MJB5	5
MJB8	8
MJB12	12



**1 and 2 Zone  
Connector**

<b>1 and 2 Zone Cables</b>		<b>Part Number</b>
Part Number	Length	
PTC1-10	10FT	1ZME (Male Cable End)
PTC1-20	20FT	1ZFE (Female Cable End)
		1ZMC (Mold Connector)
		1ZFC (Female Connector)

- All components sold separately. Please specify voltage requirements when ordering.
- We will gladly modify standard main frames to accommodate special cables and connectors.
- Standard main frames, cables and other components can handle up to 15 amps per zone. Actual mainframe current draw is usually well below 15 amps per zone.

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# Part Numbers And Pricing

Part#	Description	PRICE
<b>MAINFRAMES</b>		
<b>MF1</b>	1 Zone, 240V, 1 phase	<b>\$280.00</b>
<b>MF2</b>	2 Zone, 240v, 1 phase	<b>\$370.00</b>
<b>MF5-150</b>	5 Zone, w/(1) 50 amp Breaker, 240v. 3 phase	<b>\$700.00</b>
<b>MF8-150</b>	8 Zone, w/(1) 50 amp Breaker, 240v. 3 phase	<b>\$810.00</b>
<b>MF12-150</b>	12 Zone, w/(1) 50 amp Breaker, 240v. 3 phase	<b>\$925.00</b>
<b>MF16-250</b>	16 Zone, w/(2) 50 amp Breaker, 240v. 3 phase	<b>\$1695.00</b>
<b>MF16-170</b>	16 Zone, w/(2) 70 amp Breaker, 240v. 3 phase	<b>\$1695.00</b>
<b>MF20-250</b>	20 Zone, w/(2) 50 amp Breaker, 240v. 3 phase	<b>\$1805.00</b>
<b>MF20-170</b>	20 Zone, w/(1) 70 amp Breaker, 240v. 3 phase	<b>\$1805.00</b>
<b>MF24-250</b>	24 Zone, w/(2) 50 amp Breaker, 240v. 3 phase	<b>\$1925.00</b>
<b>MF24-170</b>	24 Zone, w/(1) 70 amp Breaker, 240v. 3 phase	<b>\$1925.00</b>
<b>MF36-350</b>	36 Zone, w/(3) 50 amp Breaker, 240v. 3 phase	<b>\$2925.00</b>
<b>POWER CABLES</b>		
<b>PWC5-10</b>	5 Zone, 10 foot	<b>\$125.00</b>
<b>PWC5-20</b>	5 Zone, 20 foot	<b>\$155.00</b>
<b>PWC8-10</b>	8 Zone, 10 foot	<b>\$155.00</b>
<b>PWC8-20</b>	8 Zone, 20 foot	<b>\$190.00</b>
<b>PWC12-10</b>	12 Zone, 10 foot	<b>\$205.00</b>
<b>PWC12-20</b>	12 Zone, 20 foot	<b>\$225.00</b>
<b>THERMOCOUPLE CABLES</b>		
<b>THC5-10</b>	5 Zone, 10 foot	<b>\$120.00</b>
<b>THC5-20</b>	5 Zone, 20 foot	<b>\$145.00</b>
<b>THC8-10</b>	8 Zone, 10 foot	<b>\$160.00</b>
<b>THC8-20</b>	8 Zone, 20 foot	<b>\$185.00</b>
<b>THC12-10</b>	12 Zone, 10 foot	<b>\$200.00</b>
<b>THC12-20</b>	12 Zone, 20 foot	<b>\$222.00</b>
<b>1 &amp; 2 ZONE CABLES</b>		
<b>PTC1-10</b>	10 foot Power & Thermocouple Cable - 5 pin	<b>\$110.00</b>
<b>PTC1-20</b>	20 foot Power & Thermocouple Cable - 5 pin	<b>\$140.00</b>
<b>MOLD WIRING JUNCTION BOX-15 AMP</b>		
<b>MJB5</b>	5 Zone - No Connectors	<b>\$55.00</b>
<b>MJB8</b>	8 Zone - No Connectors	<b>\$57.00</b>
<b>MJB12</b>	12 Zone - No Connectors	<b>\$61.00</b>
<b>MJBW5</b>	5 Zone Wired with terminal strip	<b>\$210.00</b>
<b>MJBW8</b>	8 Zone Wired with terminal strip	<b>\$235.00</b>
<b>MJBW12</b>	12 Zone Wired with terminal strip	<b>\$315.00</b>

Part#	Description	PRICE
<b>1 &amp; 2 ZONE CONNECTORS</b>		
<b>1Z-ME</b>	1 & 2 Zone Male Cable End Connector	<b>\$13.00</b>
<b>1Z-FE</b>	1 & 2 Zone Female Cable End Connector	<b>\$13.00</b>
<b>1Z-MC</b>	1 & 2 Zone Male Mold Connector	<b>\$13.00</b>
<b>1Z-FC</b>	1 & 2 Zone Female Frame Connector	<b>\$13.00</b>
<b>1Z-MEL</b>	Male Cable Coupler Hood with Latch	<b>\$14.00</b>
<b>FLOOR STANDS</b>		
<b>PFS-1</b>	For MF1 & MF2 Main Frames	<b>\$320.00</b>
<b>PFS-5</b>	For MF5 Main Frame	<b>\$310.00</b>
<b>PFS-812</b>	For MF8 & MF12 Main Frames	<b>\$305.00</b>
<b>TRANSFORMER PACKAGES</b>		
<b>TP6-5</b>	For single 5 Zone Main Frame Only	<b>\$2150.00</b>
<b>TP9-8</b>	For single 8 Zone Main Frame Only	<b>\$2400.00</b>
<b>TP15-8</b>	For up to (3) 8 Zone Main Frames	<b>\$3050.00</b>
<b>TP15-12</b>	For up to (2) 12 Zone Main Frames	<b>\$3050.00</b>
<b>TP30-8</b>	For up to (3) 8 Zone Main Frames	<b>\$3410.00</b>
<b>TP30-12</b>	For up to (3) 12 Zone Main Frames	<b>\$3410.00</b>
<b>TP45-12</b>	For up to (3) 12 Zone Main Frames	<b>\$400.00</b>
<b>MOLD POWER CONNECTOR</b>		
<b>MPC5</b>	5 Zone	<b>\$36.00</b>
<b>MPC8</b>	8 Zone	<b>\$41.00</b>
<b>MPC12</b>	12 Zone	<b>\$47.00</b>
<b>THERMOCOUPLE MOLD CONNECTOR</b>		
<b>MTC5</b>	5 Zone	<b>\$39.00</b>
<b>MTC8</b>	8 Zone	<b>\$45.00</b>
<b>MTC12</b>	12 Zone	<b>\$50.00</b>
<b>TEMPERATURE CONTROL MODULES</b>		
<b>S20-D3C</b>	Mechanical Set Point w/current monitor	<b>\$180.00</b>
<b>UATC-20</b>	Digital Control Module w/current monitoring	<b>\$225.00</b>
<b>MFBP</b>	Main Frame Blank Panels	<b>\$12.00</b>



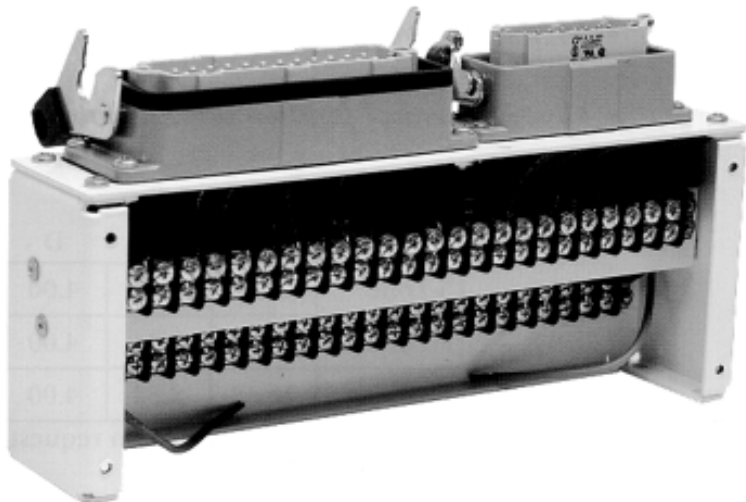
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# MOLD JUNCTION BOXES

## Wired Mold Junction Boxes



PART #		L	W	D	PRICE
MJBW-5	5-Zone	8.66	2.34	4.00	\$200.00
MJBW-8	8-Zone	9.47	2.34	4.00	\$235.00
MJBW-12	12-Zone	10.53	2.34	4.00	\$315.00

Different configurations available upon request

- Economical, easy to install and maintain
- 16 Amp 240 Volt
- Power and Thermocouple Connectors are Pre-wired to Terminal Strips
- Terminal Strips are Pre-numbered to correspond with Connectors
- Boxes are Powder Coated for Durability
- All Junction boxes are subjected to a rigorous testing program to ensure quality
- Junction Boxes Mount Directly on the Mold

## Standard Mold Junction Boxes



- 16 Amp 240 Volt
- Most Economical Junction Box Available

PART #		L	W	D	PRICE
MJB-5	5-Zone	8.66	2.34	4.00	\$55.00
MJB-8	8-Zone	9.47	2.34	4.00	\$57.00
MJB-12	12-Zone	10.53	2.34	4.00	\$61.00

Different configurations available upon request

## High Power Mold Junction Boxes

- 30 Amp 240 Volt

PART #		L	W	D	PRICE
MJBHP-3	5-Zone	10.00	2.50	4.00	\$325.00
MJBHP-6	8-Zone	11.00	3.75	4.00	\$525.00

Different configurations available upon request



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# CONNECTOR & CABLE ASSEMBLIES



- Full line of Connectors, Panel Mount Bases, Hoods, Inserts, etc including EPIC/HBE and other fine brands.

- Other type and styles of connectors can be provided to meet most requirements.



- ITC manufactures a full line of standard 1, 5, 8, 12 Zone Power and Thermocouple Cables in standard 10 and 20 foot lengths.

- Special / Custom Cables can be provided to meet our customer requirements, such as a larger number of zones per Cable, Different Lengths, Special Cable End Connectors, Combination Power / Thermocouple Cable Assemblies, etc.



- ITC Mold Power & Thermocouple Cables comes with a 2-year limited warranty on workmanship
- Our Cables have been designed specifically for the application.
- All our Cables go through a rigorous testing program to ensure quality.

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# REFERENCE CHART

DESCRIPTION	ITC PART NUMBER	D-M-E PART NUMBER	ATHENA PART NUMBER	PPE PART NUMBER	BUDGET PART NUMBER	MCS PART NUMBER
Main Frames - 1 Zone	MF-1	MFP1G	MFL-D-1	MFP1	PRM-1CM	PRM-1CM
Main Frames - 2 Zone	MF-2	MFPR2G	MFL-D-2	MFFP2	MPRM-2CM	MPRM-2CM
Main Frames - 3 Zone					MFP-3CM	MFP-3CM
Main Frames - 5 Zone	MF5-150	MFP5G	MFL-O-D-5	MF05	MFP-5M	MFP-5M
Main Frames - 8 Zone	MF8-150	MFP8G	MFL-O-D-8	MF08	MFP-8M	MFP-8M
Main Frames - 12 Zone	MF12-150	MFP12G	MFL-O-D-12	MF12	MFP-12M	MFP-12M
Main Frames - 16 Zone	MF16-250	MFP16G	MFL-O-D-16	MF16	MFP-16M	MFP-16M
Main Frames - 20 Zone	MF20-250	MFP20G	MFL-O-D-20	MF20	MFP-20M	MFP-20M
Main Frames - 24 Zone	MF24-250	MFP24G	MFL-O-D-24	MF24	MFP-24M	MFP-24M
Main Frames - 28 Zone	MF28-250	MFP28G	MFL-O-D-28	MF28	MFP-28M	MFP-28M
Main Frames - 32 Zone	MF32-350	MFP32G	MFL-O-D-32	MF32	MFP-32M	MFP-32M
Main Frames - 36 Zone	MF36-350	MFP36G	MFL-O-D-36	MF36	MFP-36M	MFP-36M
Main Frames - 40 Zone	MF40-350	MFP40G	MFL-O-D-40	MF40	MFP-40M	MFP-40M
Main Frames - 44 Zone	MF44-450	MFP44G	MFL-O-D-44	MF44	MFP-44M	MFP-44M
Main Frames - 48 Zone	MF48-450	MFP48G	MFL-O-D-48	MF48	MFP-48M	MFP-48M
Main Frame - High Power (30 Amp) - 1 Zone	MFHP-1	MFHP1-1G	MFHD1			
Main Frame - High Power (30 Amp) - 2 Zone		MFHP2-G	MFHOD-02			
Main Frame - High Power (30 Amp) - 3 Zone	MFHP3	MFHP3-G	MFHOD-03	MFH3		
Main Frame - High Power (30 Amp) - 5 Zone		MFHP5-G	MFHOD-05			
Main Frame - High Power (30 Amp) - 6 Zone	MFHP-6		MFHOD-06	MFH6		
Control Module - w/Mechanical Set Point		SSM-1502	RMA	RMA		
Control Module - w/Mechanical Set Point & Current Reading	S20-D3C		IMP	IMP	BMS15	ITC-15
Control Module - Digital		DSS-12-02	AIM or RMB	RMB		
Control Module - Digital w/ Current Reading	UATC-20					RITC-15BI000
Module - High Power (30 AMP) - w/Mechanical Set Point	S20-D3C	SSM-30-12	IMP-D-30	IMP30		
Module - High Power (30AMP) - Digital	UATC-20	DSS-30-12	AIM-D-30			
Floor Stand - 1 & 2 Zone	PFS-1					
Floor Stand - 5 Zone	PFS-5					
Floor Stand - 8 & 12 Zone	PFS-812	MFS-512-G	MFS-5812	MFS5812	MFS-5812M	MFS-5812-M
Transformer Package - 6 Kva	TP-6	TK6-1A-G	TK-6	TK61A	TKFS-6KVA	
Transformer Package - 9 Kva	TP-9	TK9-1A-G	TK-9	TH91A	TKFS-9KVA	
Transformer Package -15 Kva	TP-15	TK15-1A-G	TK-15	TK151A	TKFS-15KVA	
Transformer Package - 30 Kva	TP-30	TK30-1A-G	TK-30	TK301A	TKFS-30KVA	
Transformer Package - 45 Kva	TP-45		TK-450			
Mold Cable - Power - 5 Zone	PWC5-10	MPC-5-C10-G	MPLC-5-10	MPC5C10	MPC5C10B	MPC5-C10
Mold Cable - Power - 5 Zone	PWC5-20	MPC-5-C20-G	MPLC-5-20	MPC5C20	MPC5C20B	MPC5-C20
Mold Cable - Power - 8 Zone	PWC8-10	MPC-8-C10-G	MPLC-8-10	MPC8C10	MPC8C10B	MPC8-C10
Mold Cable - Power - 8 Zone	PWC8-20	MPC-8-C20-G	MPLC-8-20	MPC8C20	MPC8C20B	MPC8-C20
Mold Cable - Power - 12 Zone	PWC12-10	MPC-12-C10-G	MPLC-12-10	MPC12C10	MPC12C10B	MPC12-C10
Mold Cable - Power - 12 Zone	PWC12-20	MPC-12-C20-G	MPLC-12-20	MPC12C20	MPC12C20B	MPC12-C20
Mold Cable - High Power (30Amp) 1 Zone	PWCHP1-10	MPCH1-10	MPCH23C-10			
Mold Cable - High Power (30Amp) 1 Zone	PWCHP1-20	MPCH1-20	MPCH23C-20			
Mold Cable - High Power (30Amp) 3 Zone	PWCHP3-10	MPCH23-C10-G		MPCH23C-10		
Mold Cable - High Power (30Amp) 3 Zone	PWCHP3-20	MPCH23-C20-G		MPCH23C-20		
Mold Cable - High Power (30Amp) 5 Zone		MPCH5-10-G	MPCH5C-10			
Mold Cable - High Power (30Amp) 5 Zone		MPCH5-20-G	MPCH5C-20			
Mold Cable - High Power (30Amp) 6 Zone	PWCHP6-10		MPCH6C-10	MPCH6C10		
Mold Cable - High Power (30Amp) 6 Zone	PWCHP6-20		MPCH6C-20	MPCH6C20		
Mold Cable - Thermocouple - 5 Zone	THC5-10	TC-5-C10-G	TC-5-10	TC5C10	TC5C10B	TC-5C10M
Mold Cable - Thermocouple - 5 Zone	THC5-20	TC-5-C20-G	TC-5-20	TC5C20	TC5C20B	TC-5C20M
Mold Cable - Thermocouple - 8 Zone	THC8-10	TC--C10-G	TC-8-10	TC8C10	TC8C10B	TC-8C10M
Mold Cable - Thermocouple - 8 Zone	THC8-20	TC8-C20-G	TC-83-20	TC8C20	TC8C20B	TC-8C20M
Mold Cable - Thermocouple - 12 Zone	THC12-10	TC12-C10-G	TC-12-10	TC12C10	TC12C10B	TC-12C10M
Mold Cable - Thermocouple - 12 Zone	THC12-10	TC12-C20-G	TC-12-20	TC12C20	TC12C20B	TC-12C20M

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# REFERENCE CHART

DESCRIPTION	I.T.C. PART NUMBER	D-M-E PART NUMBER	ATHENA PART NUMBER	PPE PART NUMBER	BUDGET PART NUMBER	MCS PART NUMBER
1 & 2 Zone Cables - 10 ft. long	PTC1-10	MPTC-10	MPTC-10	MPTC10	MPTC10M	
1 & 2 Zone Cables - 20 ft. long	PTC1-20	MPTC-20	MPTC-20	MPTC20	MPTC20M	
Junction Boxes - Plane - 5 Zone	MJB-5	PTC-5-TB-G	PTCL-005-TB	PTC5TB	PTC5TBM	
Junction Boxes - Plane - 8 Zone	MJB-8	PTC-8-TB-G	PTCL-008-TB	PTC8TB	PTC8TBM	
Junction Boxes - Plane - 12 Zone	MJB-12	PTC-12-TB-G	PTCL-012-TB	PTC12B	PTC12TBM	
Junction Boxes - Pre-Wired w/connectors - 8 Zone	MJBW-8	PTC-8-TB-G-TS	PTBC-008			
Junction Boxes - Pre-Wired w/connectors - 12 Zone	MJBW-12	PTC-12-TB-G-TS	PTCB-0012			
Junction Box - High Power (30 Amp) - 3 Zone	MJBHP-3	PTCH-23-TB-G	PICH023TN	PICH023TB	PTCH23TB	
Junction Box - High Power (30 Amp) - 5 Zone		PTCH-5-TB-G	PICH005TB			
Junction Box - High Power (30 Amp) - 6 Zone	MJBHP-6		PICH006TB	PTCH56TB		
Mold Connector - Power - 5 Zone	MPC-5	PIC-5-G	MIPC-5	PIC5	PIC5M	PIC-5M
Mold Connector - Power - 8 Zone	MPC-8	PIC-8-G	MIPC-8	PIC8	PIC8M	PIC-8M
Mold Connector - Power - 12 Zone	MPC-12	PIC-12-G	MIPC-12	PIC12	PIC12M	PIC-12M
Mold Connector - High Power (30 Amp) - 1 Zone	MPTCHP-1	AC124M-1				
Mold Connector - High Power (30 Amp) - 3 Zone	MPTCHP-3	PICH-23-G	PICH23	PICH23		
Mold Connector - High Power (30 Amp) - 5 Zone		PICH-5-G	PICH05			
Mold Connector - High Power (30 Amp) - 6 Zone	MPTCHP-6		PICH06	PICH06		
Mold Connector - Thermocouple - 5 Zone	MTC-5	MTC-5-G	MTC-5	MTC5	MTC5B	MTC-5M
Mold Connector - Thermocouple - 8 Zone	MTC-8	MTC-8-G	MTC-8	MTC8	MTC8B	MTC-8M
Mold Connector - Thermocouple - 12 Zone	MTC12	MTC-12-G	MTC-12	MTC12	MTC12B	MTC-12B
Mold Cable End Kit - Power - 5, 8 & 12 Zone	MEK-5PR	CKPF-112-BG	CKPF112	CKPF112B		
Mold Cable End Kit - Thermocouple - 5 Zone	MEK-5TC	CKTF-15-G	CKTF15	CKTF15		
Mold Cable End Kit - Thermocouple - 8 Zone	MEK-8TC	CKTF-18-G	CKTF18	CKTF18		
Mold Cable End Kit - Thermocouple - 12 Zone	MEK-12TC	CKTF-112-G	CKTF112	CKTF112		
Frame Cable End Kit - Thermocouple	FEK-TC	CKTF-112-AG	CTF112A	CKTF112A		
Frame Cable End Kit - Power	FEK-PR	CKPM-112-BG	CKPM112	CKPM112B		
Main Frame Connector - Thermocouple	FCK-TC	CKTM-212-AG	CKTM212	CKTM212A		
Main Frame Connector - Power	FCK-PR	CKPF-21-BG	CKPF212	CKPF212B		
Card Edge Connector Kit w/contacts	MF-EC	CKF-312-G	614A011U01	CBF2		
Card Guide	MF-CG	RPM-0044				
1 & 2 Zone - Male Cable End	1Z-ME	CKPTM1	CKPTM1	CKPTM1	CKPTM1B	CKPTM-1M
1 & 2 Zone - Female Cable End	1Z-FE	CKPTF1	CKPTF1	CKPTF1	CKPTF1B	CKPTF-1M
1 & 2 Zone - Male Connector	1Z-MC	CKPT1C-1	CKPT1C-1	CKT1C1	CKPT1C1B	CKPT1C-1M
1 & 2 Zone - Female Connector	1Z-FC	CKPTOC1	CKPTOC1	CKPTOC1	CKPTOC1B	CKPTOC-1M
1 & 2 Zone - Cable End with Latch	1Z-MEL	CKPTM-1L		CKPTOC1		
1 & 2 Zone - Input Power Cord Plug (Female)	1Z-IPP	AC1240M	215K005U01	5669-C		
Fuse - Module - 15 Amp, 250 Volt	ABC-15	ABC-15	ABC-15	ABC-15	ABC-15	
50 Amp 3 Pole, Circuit Breaker	MF-CB50	CBD50				
70 Amp 3 Pole, Circuit Breaker	MF-CB70	CBD70				

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WebSite: [www.molderschoice.com](http://www.molderschoice.com) • Email: [molders@molderschoice.com](mailto:molders@molderschoice.com)